

Top Sealing Machines

Keep your precious foodstuffs in a protective atmosphere.

Sealing machine type 325VG is a semi-automatic machine for vacuuming, gassing and sealing plastic and aluminum trays, who will be provided with a heat-resistant foil. In that way, foodstuffs stay fresh longer as well as retain their colours.

The 1/2 Gastronorm tray (dimensions: 325 x 265 mm) is the largest tray that can be processed with this machine. Moulds can also be carried out double or multiple, here is the menu tray the largest possible size. In case of a double mould the temperature of both zones can be set separately.



MetalPack
Sealing Machine Type 325VG

**MTL
PCK**



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Top seal machines



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The machine is completely constructed of anticorrosion materials, equipped with various safety devices and has a control panel within reach.

All parameters belonging to a mould (tray type) such as temperature, pressure and time, can be stored in the memory and, after swapping, be called up again. The exchange system ensures that moulds can be exchanged easily and quickly. Compressor and vacuum pump are placed in the lower cabinet.

Moulds

A mould consists of a set of a lower and an upper mould, which correspond with each other.

The lower mould consists of a bearing frame and a vacuum chamber. Both are adjusted to the tray to be sealed. The silicon profile on the sealing contour ensures insulation of the heat and an equal pressure distribution during the sealing process.

The upper mould consists of a vacuum chamber, a sealing head with heating and a contour knife.

For producing and testing of moulds should be a generous amount of sample scales be delivered.

Please visit our website www.metalpack.nl for other models or consult your dealer

Technical specifications

Capacity:	3.5 kW
Voltage:	220/240 Volt - 50 Hz
Current:	15 Ampere
Foil width:	340 mm maximum
Foil roll diameter:	Ø 250 mm maximum
Foil roll core diameter:	Ø 76 mm
Operating temperature:	100 – 180° C (adjustable)
Heating element:	1.6 kW
Vacuum pump:	Busch 20 m ³
Operating range:	Maximum 325x265x80 mm (higher upon consultation)
Capacity*:	200 – 600 cycles per hour
Dimensions (bxdxh):	110x110x160 cm
Shipping weight:	160 Kg, excluding mould

Dealer data:

* Depending on whether only sealing has to be done or the maximum of vacuum and gassing is required.